

# **THERMELT PAR 1002 Natural**

**REACTIVE POLYAMIDE HOT MELT RESIN** 

## **KEY FEATURES**

- Mainly Automotive applications
- Curable resin
- High and low temperature resistance



#### DESCRIPTION

THERMELT PAR 1002 natural is a pure crosslinkable copolymer polyamide hot melt resin, reactive and solvent free, specially designed for Low Pressure Molding applications.

# **APPLICATIONS**

THERMELT PAR 1002 is mainly used for molding of electronic/electric components, connectors and cables.

SPECIFICATIONS					
PHYSICAL PROPERTIES		VALUE	STANDARD TEST		
Viscosity Brookfield (190°C, SC4, 50 RPM)	[Pa.s]	1.0-3.0	ASTM D3236		
Softening point	[°C]	137-153	ASTM D3461		
Commercial shape		Solid block			
Packaging		2.5 kg aluminum foiled bags 14 Kg drum			

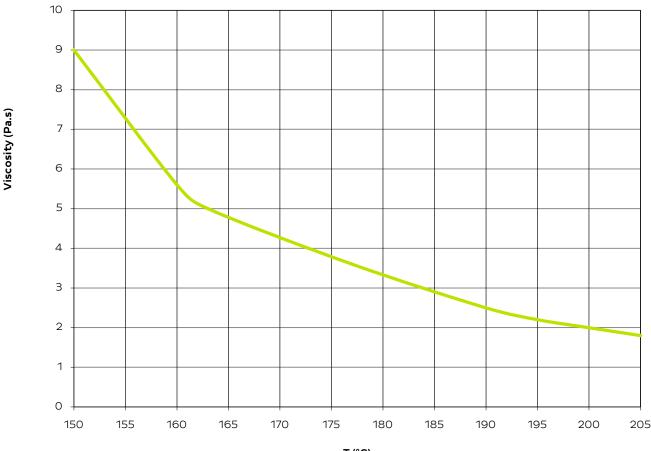
INDICATIVE VALUE					
MECHANICAL PROPERTIES		VALUE	STANDARD TEST		
<b>Yield strength</b> (50 mm/min, 23°C)	[MPa]	2.0	ISO 527		
<b>Strength at break</b> (50 mm/min, 23°C)	[MPa]	2.0	ISO 527		
Elongation at break (50 mm/min, 23°C)	[%]	120	ISO 527		
Young modulus (50 mm/min, 23°C)	[MPa]	9	ISO 527		

INDICATIVE VALUE					
MISCELLANEOUS PROPERTIES		VALUE	STANDARD TEST		
Density		~1	Internal test		
Water absorption (immersed, 23°C)	[%]	/	ISO 62		
Hardness (23°C)	[Shore D]	22	ISO 868		

PROCESSING CONDITIONS				
RECOMMENDED PARAMETERS	VALUE			
Melt Temperature Range	[°C]	180-190		
Mold Temperature Range	[°C]	20-60		

THERMELT PAR 1002 can be used in melter (2.5kg bags) and drum melter.

### Viscosity curve versus temperature



#### **STORAGE STABILITY**

The product has a shelf life of 12 months when properly stored in a cool and dry location in closed original packaging.

Thermelt PAR 1002 shall crosslink after absorbing moisture from the air. Because of risk of moisture absorption, we highly recommend not to store any open bag even in a close container.

### REGULATION

No substance mentioned in the candidate list of SVHC for authorization published by the European Chemical Agency (16/12/2013), is present at a concentration higher than 0.1% (w/w).

We certify that our products comply with the European directive 2011/65/EU, also called the RoHS directive.

We don't introduce intentionally phthalate derivatives or Phosphorus Elemental (CAS 7723-14-0) in the manufacturing of our Polyamide adhesives.

MSDS is available on www.quick-fds.com

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The information given and recommendations made herein are based on Bostik's research only and are not guaranteed to be accurate. The performance of the product, its shelf life, and application characteristics will depend on many variables, including the kind of materials to which the product will be applied, the environment in which the product is stored or applied, and the equipment used for application. Any change in any of these variables can affect the product's performance. It is the buyer's obligation, prior to using the product, to test the suitability of the product for an intended use under the conditions that will exist at the time of the intended use. Bostik does not warrant the product's suitability for any particular application. The product is sold pursuant to Bostik's Terms and Conditions of Sale that accompanies the product at the time of sale. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

#### SMART HELP

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